Feeding Concepts, Inc. Job #FC-23-20088



Tooling Adjustment Instructions

Large Caps



Air Jets Used	#1, #3, #4, #5
Blade A	Up above 1 part on it's side.
Blade B	Up above 1 part oriented correctly.
Blade C	All the way down.
Blade D	All the way up.
Track Blades	Use the gauge blocks for the large cap.

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Percentages used during testing. These may need to be changed up or down a little bit based on production needs and how long the machine has been running.

Machine Serial Number	**Inline**	**Bowl**	**Hopper**
FC-23-20088	45%	38%	29%

Small Caps



Air Jets Used	#2, #3, #4, #5
Blade A	All the way up
Blade B	All the way up
Blade C	All the way up
Blade D	All the way out
Track Blades	Use gauge block for small caps

Percentages used during testing. These may need to be changed up or down a little bit based on production needs and how long the machine has been running.

Machine Serial Number	**Inline**	**Bowl**	**Hopper**
FC-23-20088	45%	38%	29%

Other Notes

- Make sure all the rubber leveling feet are solid on the ground and the table is level. This bowl drives hard and if the table is wobbly then it will decrease rate and performance.

- For blade A, it is important to let parts on their sides still make it through. You only want to knock off the parts that are stacked. See picture below for example.

